

ALLIED FOAM TECH

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ALLIED FOAM TECH

BRIEF BACKGROUND

- ❖ Allied Foam Tech Corp. was established in 1994
- ❖ Founded to develop innovative foam technologies for lightweight building products.
- ❖ Allied has provided the highest performance Aqueous foam solutions to the industry as evidenced by the building products from its clients and the numerous awards including the Edison Awards in 2014 (silver medal, Applied Technology) and 2016 (gold medal, Material Science).



ROCK DUSTING PROBLEMS

- ❖ Dry rock dusting requires personnel working downwind to be removed.
- ❖ Wet dusting trials have shown “cake” formation and ineffective explosion prevention from un-dispersible dust agglomerates.
- ❖ Wet rock dust required dry dust be applied over the wet dusted area. (Essentially defeating the intent of the process).
- ❖ Large-scale explosion testing showed rock dust scoured from floor during explosion had an average thickness of only 0.07” not 1”.
- ❖ Dry dusting on roof and rib is difficult, but the dust on them disperses more readily by explosion than the dust on the floor.

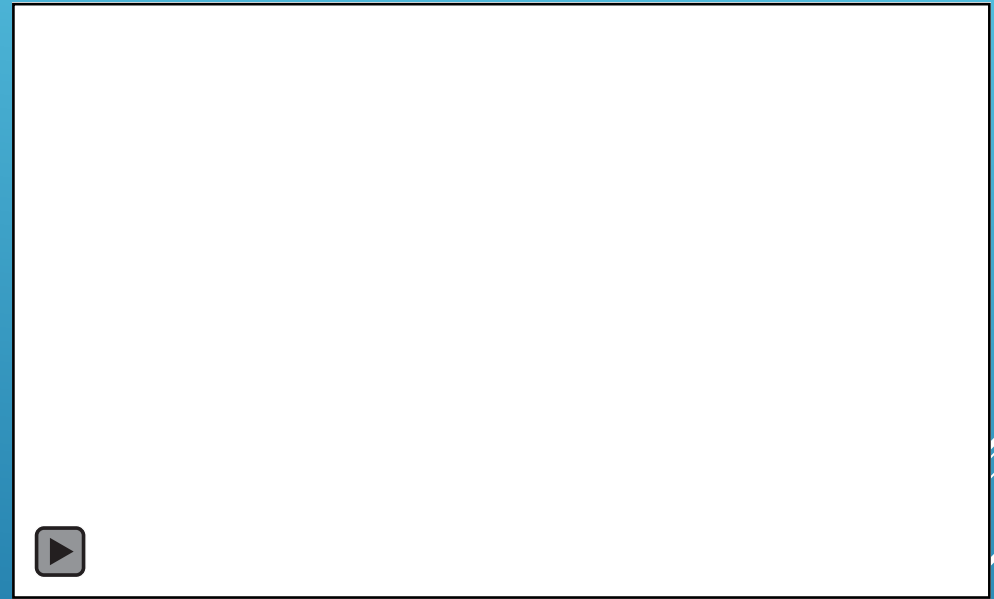
IDEAL ROCK DUST FOAM

- ❖ Foam dust application with no measurable downwind respirable dust.
- ❖ Sticks to roof and rib surfaces with good thickness and minimum run off.
- ❖ Maintains re-dispersity into fine powder after exposure to underground temperatures and humidity over months to years.
- ❖ Foam dusting using existing limestone & marble dusts with uniform % IC from batch to batch.

ELEVATED SURFACE ADHESION & RE-DISPERSITY (LAB)

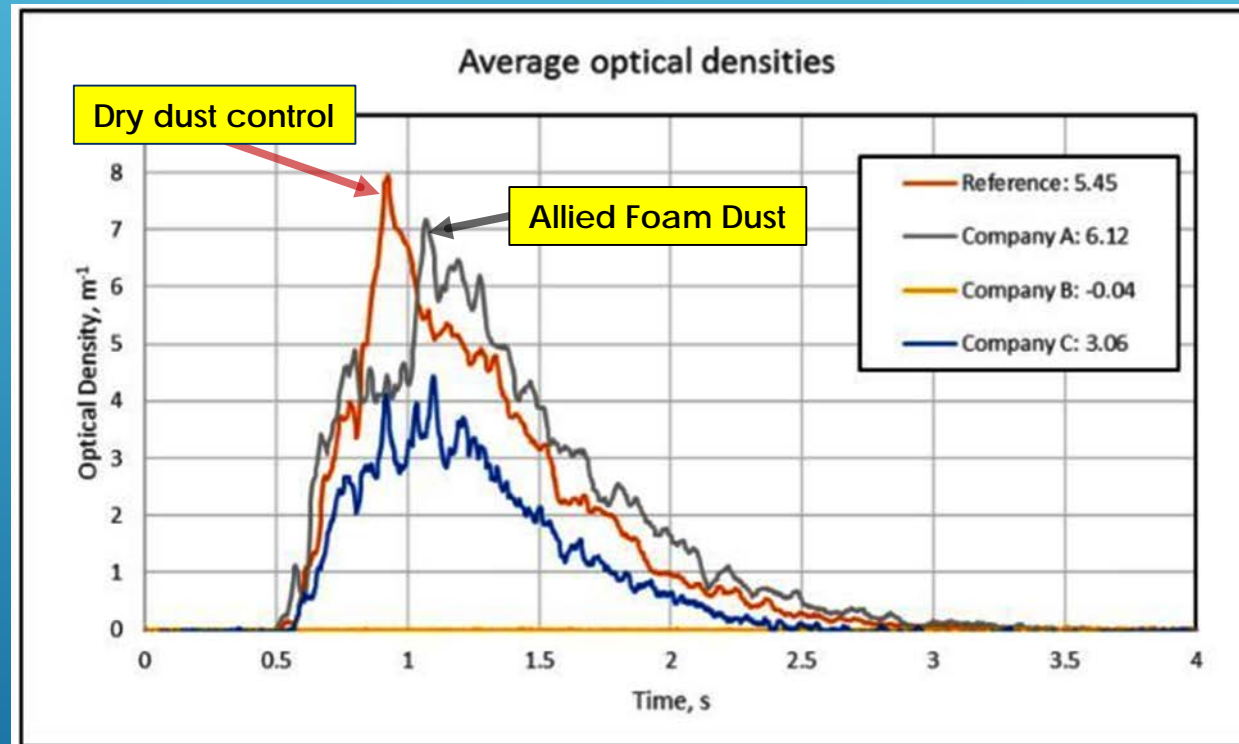


Adhesion to elevated surfaces



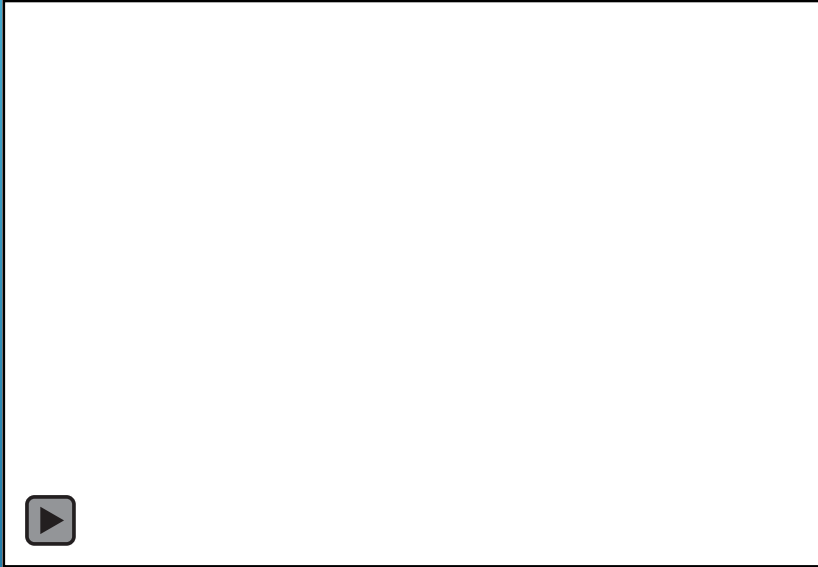
Fine dust redispersion after drying

RE-DISPERSITY OF FOAM ROCK DUST (OPTICAL DENSITY VS TIME)

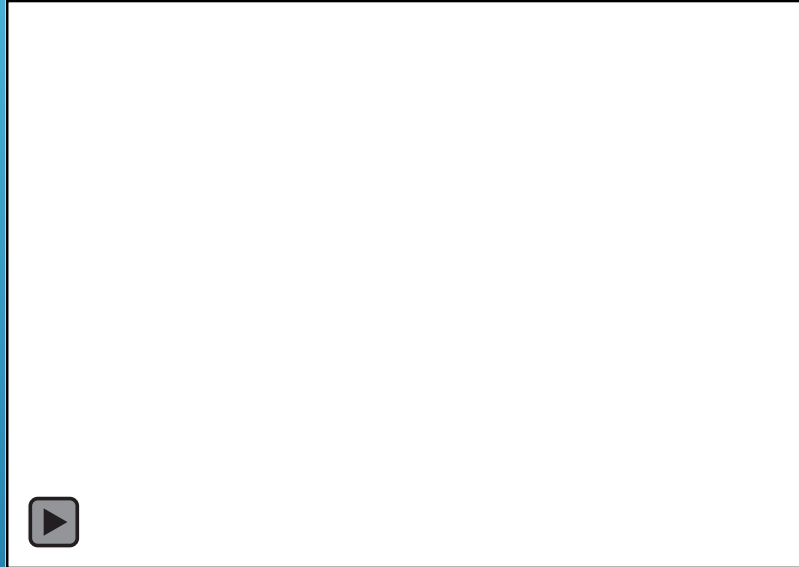


(Graph from Mr. Connor Brown, NIOSH/PMRD, 2017)

2015 BEM FOAM ROCK DUST TRIAL (BY ALLIED & NIOSH/PMRD)



Treated foam dust with uniform
batch to batch preparations



Allied foam dust (treated) sticks
well to roof & ribs



No measurable dust from
downwind during spraying

2017 BEM FOAM TRIAL

(BY ALLIED & NIOSH/PMRD)

Untreated Foam Dust



DUST RE-DISPERSITY AFTER 1 TO 3 YEARS EXPOSURE IN BEM (2018)

| | <u>Age in BEM</u> | <u>Re-dispersity*</u> |
|---------------------------------|-------------------|-----------------------|
| Foamed rock dust (treated) | 3 years | fine powder |
| Foamed rock dust (untreated) | 1 year | fine powder |

* Through air spray can

STABILITY & WATER RETENTION OF AQUEOUS FOAMS

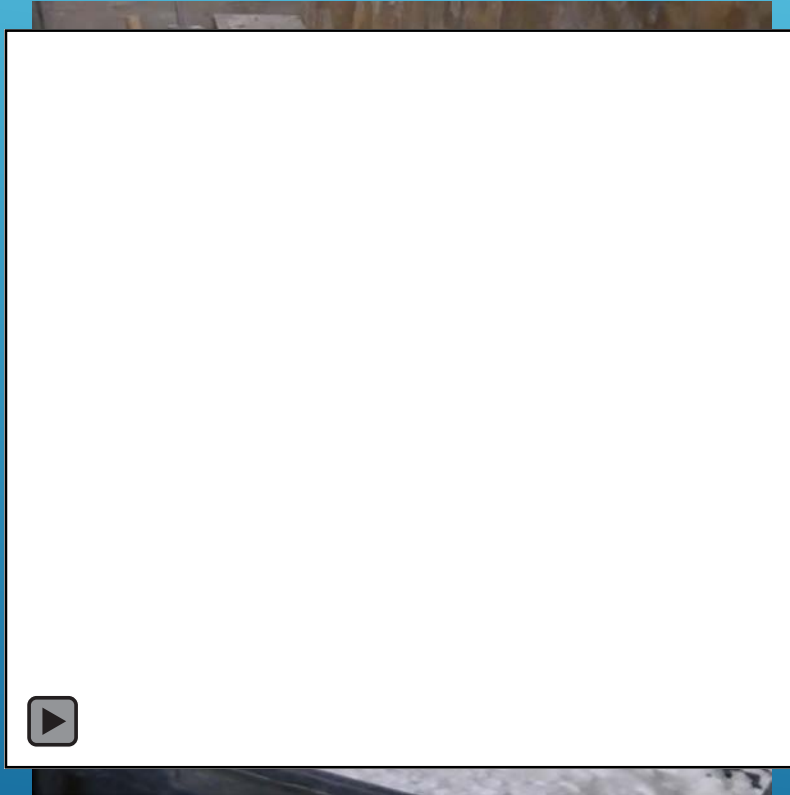


Sulfonate Foam **Allied Foam** Protein Foam

Water Drainage of Allied Foam vs Others

POSSIBLE LONGWALL & RETURN AIRWAY APPLICATIONS FOR COAL DUST ARREST

(AN ALTERNATIVE TO WATER SPRAY)



Allied High Water Retention Foam
Lightweight & high foam stability